AMENDMENT OF SOLICITA	ON OF CONTRACT		1. Contract I		Page 1 Of 2			
2. Amendment/Modification No.	3. Effective Date		4. Requisition/Purchase Req				f applicable)	
P00020 2003DEC02			SEE SCHEDULE					
6. Issued By Code W56HZV			4	Administered By (If other than Item 6) Code S1403A				
TACOM WARREN BLDG 231 AMSTA-AQ-ATBD				DCMA CHICAGO 1523 WEST CENTRAL ROAD				
RICHARD MORENCY (586)573-2204			BLDG 203					
WARREN, MICHIGAN 48397-5000	ARLINGTON HE	IGHTS	IL 60004-245	1				
HTTP://CONTRACTING.TACOM.ARMY.MII EMAIL: MORENCYR@TACOM.ARMY.MIL	54	C D C	PAS NONE	A DD DT	7 1700220			
8. Name And Address Of Contractor (No., S			PAS NONE ADP PT HQ0339 9A. Amendment Of Solicitation No.					
PHOENIX COATERS, LLC								
745 E KNOPF RD BERLIN, WI. 54923-2417			9B. Dated (See Item 11)					
				Х	10A. Modificat	tion Of Contract/C	Order No.	
			DAAE07-01-D-S067					
TYPE BUSINESS: Other Small Busine]	10B. Dated (See Item 13)					
Code 3AVA3 Facility Code	ES TO AMENDMENT	re of e	2001SEP28					
11. THIS ITEM ONLY APPLIES TO AMENDMENTS OF SOLICITATIONS								
The above numbered solicitation is amended as set forth in item 14. The hour and date specified for receipt of Offers								
is extended, is not extended. Offers must acknowledge receipt of this amendment prior to the hour and date specified in the solicitation or as amended by one of the following methods:								
(a) By completing items 8 and 15, and returning copies of the amendments: (b) By acknowledging receipt of this amendment on each copy of the offer submitted; or (c) By separate letter or telegram which includes a reference to the solicitation and amendment numbers. FAILURE OF YOUR								
ACKNOWLEDGMENT TO BE RECEIV								
SPECIFIED MAY RESULT IN REJECTION OF YOUR OFFER. If by virtue of this amendment you desire to change an offer already submitted, such								
change may be made by telegram or letter, provided each telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified.								
12. Accounting And Appropriation Data (If required) NO CHANGE TO OBLIGATION DATA								
I3. THIS ITEM ONLY APPLIES TO MODIFICATIONS OF CONTRACTS/ORDERS KIND MOD CODE: G It Modifies The Contract/Order No. As Described In Item 14.								
A. This Change Order is Issued Purs The Contract/Order No. In Item		The Changes Set Forth In Item 14 Are Made In						
B. The Above Numbered Contract/Order Is Modified To Reflect The Administrative Changes (such as changes in paying office, appropriation data, etc.) Set Forth In Item 14, Pursuant To The Authority of FAR 43.103(b).								
X C. This Supplemental Agreement Is Entered Into Pursuant To Authority Of: Mutual Agreement of the Parties								
D. Other (Specify type of modification and authority)								
E. IMPORTANT: Contractor is not, is required to sign this document and return copies to the Issuing Office.								
14. Description Of Amendment/Modification (Organized by UCF section headings, including solicitation/contract subject matter where feasible.)								
SEE SECOND PAGE FOR DESCRIPTION								
Contract Expiration Date: 2006SEP29								
Except as provided herein, all terms and conditions of the document referenced in item 9A or 10A, as heretofore changed, remains unchanged and in full force and effect.								
15A. Name And Title Of Signer (Type or pr	rint)			16A. Name And Title Of Contracting Officer (Type or print)				
				GREGORY M. DIXON DIXONG@TACOM.ARMY.MIL (586)574-6873				
15B. Contractor/Offeror		15C. Date Signed					16C. Date Signed	
		-	D		/CICNED /			
(Signature of person authorized to sig	<u>zn)</u>		By(Sig	nature (/SIGNED/ of Contracting C	Officer)	2003DEC02	
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CONTINUATION SHEET

Reference No. of Document Being Continued

PIIN/SIIN DAAE07-01-D-S067

MOD/AMD P00020

Page 2 of 2

Name of Offeror or Contractor: PHOENIX COATERS, LLC

SECTION A - SUPPLEMENTAL INFORMATION

- 1. The purpose of this modification P00020 is to incorporate 20 Deviation/Waivers into the contract.
- 2. The following Deviation/Waivers are incorporated into the contract by reference at no cost.
 - PCO3001 Approves part number 11644754 as an alternate to part number 7339408, Inner Shackle.
 - PCO3002 Approves use of +-.010 tolerance in lieu of +-.005 appearing in tolerance box for part number 7339361.
 - PCO3003 Approves the use of grade 8 capscrews without the "BD" head marking.
 - PCO3004 Approves use of +-.010 tolerance in lieu of +-.002 on .406 and .201 diameter holes on part number 10910700.
 - PCO3005 Approves the use 4140 cold roll bar as optional material for part number 12313022, Shock Bracket Spacer.
 - PCO3006 Approves a .44 hole on part number 12331737 that appear on main drawing 13230E6531.
 - PCO3007 Approves use of +-.010 tolerance in lieu of +-.005 in tolerance box on part number 7339480.
 - PCO3008 Approves use of +-.010 tolerance in lieu of +-.005 in tolerance box on .201 diameter holes on part number 7339364.
 - PCO3009 Approves the use of +-1/32" forming tolerance in lieu of .010 on part number 12355845.
 - PCO3010 Approves the use of +-1/32" forming tolerance in lieu of +.00 .03 on part number 12355844.
 - PCO3011 Approves the use of +-.010 tolerance in lieu of box tolerance of .005 on part number 7339414.
 - PCO3012 Approves the use of optional material, ASTM A572 Grade 50 for Sill Main Frame Intermediate, part number 7339480.
 - PCO3013 Approves the use of +-.010 tolerance in lieu of .005 box tolerance on part number 10910699.
 - PCO3014 Approves use of +-.010 tolerance in lieu of +-.003 on .173 diameter holes on part number 10910699.
 - PCO3015 Approves the use of +-1/32" forming tolerance in lieu of +-.010 on .750.
 - ${\tt PCO3016}$ ${\tt Approves}$ change in tolerance on spring hanger.
 - PCO3017 Approves use of part number 11625496 without part number stamped on it.
 - PCO3018 Approves use of part number 12354240 without metal tag for identification.
 - PCO3019 Approves the use of part numbers 12362795 and 12362796 without metal tags for identification.
 - PCO3020 Approves the use of part number 1231 without identification markings.
- 3. As a result of this modification the contract amount is neither increased nor decreased.

*** END OF NARRATIVE A 019 ***